

FourCast[®] 2 One

Design by Strand + Hvass

FACT SHEET / TECHNICAL & ENVIRONMENTAL SPECIFICATION



FourCast® 2 One

Design by Strand + Hvass

Product options

VARIATIONS

- Polypropylene shell
- Seat pad
- Fully upholstered

Polymide glides as standard

OPTIONAL

- Armrest loop
- Felt glides
- Teflon glides
- Noise reducing glides
- Return mechanism
- Soft castors (fixed cone without swivel/return mechanism)

ACCESSORIES

- Grip hole

UPHOLSTERY

Can be upholstered in a broad range of upholstery fabrics, from our upholstery collection. Please visit our price list for further information.



SHELL COLOUR

- | | |
|---|---|
|  Ebony Black
NCS S 9000-N |  Snow
RAL 9010 |
|  Anthracite
RAL 7015 |  Beach
NCS S 2502-Y |
|  Pine
NCS S 5005-B80G |  Olive
NCS S 2040-G80Y |
|  Moss
NCS S 5010-G70Y |  Orange
NCS S 2070-Y70R |
|  Terracotta
NCS S 4510-Y60R |  Oriental Red
NCS S 1580-R |
|  Clay
NCS S 6005-Y10R |  Jungle green
NCS 4050-G40Y |
|  Aqua
NCS S 4020-B | |

FRAME COLOUR

- | | |
|--|---|
|  Mat Black
RAL 7021 |  Chrome |
|  Stone Grey
RAL 7039 |  Mat White
RAL 9010 |

Introducing the FourCast® 2 One – an ideal office swivel chair designed for meeting rooms. With a perfect blend of casual style and optimal comfort for extended seating, this swivel chair with arms ensures a sophisticated and elegant look for any professional setting. The sleek four-legged swivel frame adds a touch of lightness to the design, making it a stylish and practical choice.

Technical specifications

WEIGHT

Polypropylene shell with tilt:
6,2 kg.

Polypropylene shell with tilt
with return:
TBC

Seat pad with tilt:
6,8 kg.

Seat pad with tilt with return:
7 kg.

Fully upholstered with tilt:
5,1 kg.

Fully upholstered with tilt
with return:
5,3 kg.

Polypropylene shell with loop
armrests with tilt:
7,6 kg

Polypropylene shell with loop
armrests with tilt with return:
TBC

Seat pad with loop armrests
with tilt:
7,9 kg.

Seat with loop armrests with
tilt with return:
8,2 kg.

Fully upholstered with loop
armrests with tilt:
6,3 kg.

Fully upholstered with loop
armrests with tilt with return:
6,5 kg

TEST

EN 16139:2013 -L1
EN 1022:2005
CEN/TR 1335-4
EN 1335-3:2009
EN 1021-1:2014

WARRANTY

10-year extended warranty.

[Discover more about
our extended warranty](#)



Materials

SHELL

Polyshell: PP, reinforced glass
fibre (Skin: 15%, core: 40%),
recyclable. Meets the REACH
directives and are halogen
free. Black shells are made of
100% reused material.

SHELL UPHOLSTERY

Upholstered shell: 9-11 layer
veneer beechwood (12 mm).
Glue veneer: Gasco Adhesive
1272.

Foam: Type CMHR-65H eco-
tex standard 100. Complies
with the REACH and RoHS

directives. Fire retardant.
Glue Foam: SABA Activator
3739, Aquabond RSD 3801
blue.

FOAM THICKNESS

Seat upholstery: 15 mm.
Inside upholstered: 15 mm.
Fully upholstered:
20/10/5 mm.

FRAME, STEEL

Tube: Ø20 X 2, Ducol 500.
Glides (standard): PA
Lock: ABS/Pa6
Upholstery protector: ABS .

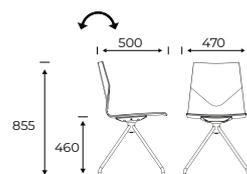
CASTORS, SOFT

Castor body: plastic black
RAL 9005, neck dia. 22mm,
Soft wheel: Ø50 mm black
RAL 9005 - grey RAL 7022,
unloaded braked.

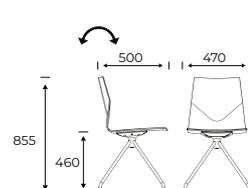
*For safety reasons, the
chair's soft castors will be
locked when not in use.*

Dimensions

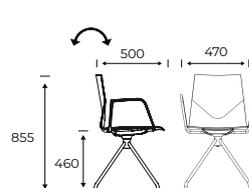
FourCast® 2 One,
Polypropylene shell



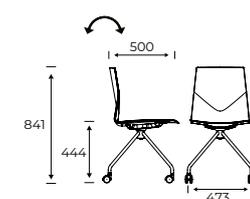
FourCast® 2 One with
seat pad



FourCast® 2 One, Polypropylene
shell, with loop armrest



FourCast® 2 One, Polypropylene
shell with castors



Quality and environment

At Ocee & Four Design, we care about sustainability. We strive to reduce our impact by producing quality furniture in a sustainable manner. Find out more about our journey on [Oceeandfour.com](https://oceeandfour.com) ↗

COMPANY CERTIFICATIONS

ISO 9001
ISO 14001
Forest Stewardship Council® (FSC®) Chain of Custody (License Code: FSC-C161956)
FISP Full Membership

WARRANTY

We stand behind the quality and durability of our products. That's why we are

pleased to offer a warranty of 5, 10, or 25 years, depending on the specific product.

These warranty's cover breakage and damage of products occurring because of deficient craftsmanship performance under normal use. The warranty shall lapse if the product shows signs of mishandling abuse or other physical damage. The warranty does not cover those parts of the product which are exposed to abrasion during use.

For full details on the warranty period applicable to your product, along with terms and conditions, please

refer to our extended [Warranty brochure](#) ↗

INSTRUCTIONS

Assembly instructions can be found at our website.

MAINTENANCE

Refer to our [Maintenance Guide](#) ↗

DISASSEMBLY & RECYCLING

Products should be disassembled and separated into their components and materials before recycling. Most products can be disassembled using hand tools. Metal parts are commonly recycled. Powder coated frames are treated with a

paint classified as not dangerous according to directive 1999/45/EF. Wood can either be recycled or incinerated. Plastic shells can be recycled. Upholstery and veneer shells are not recyclable but can be disposed of through incineration. Processes for recycling vary so check with your waste management organisation.

TAKE BACK SCHEME

Extend the life of your furniture! If you're in the UK, explore our [Take Back Scheme](#) ↗ to dispose of your used items in a sustainable way.